Assembly Instructions

🛕 Important 🛕

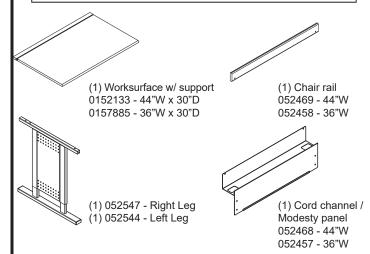
Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

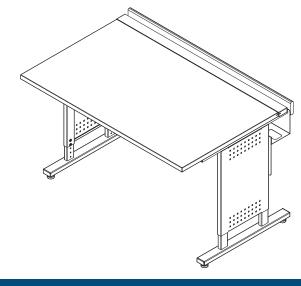
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Esports Evolution Desk 22860 - 44"W

23211 - 36"W













(2) 026011 1/4-20 x 2" FHMS



(4) 0101382 #14 x 7/8" PHSM





Assembly tip: Do not tighten component fasteners completely until all have been installed. Keeping them loose will help with alignment between parts during assembly.



(4) 026064 1/4-20 x 5/8" PHMS



(6) 038064 #14 x 3/4" PHSM



(1) 036281 Dual unit-to-unit bracket



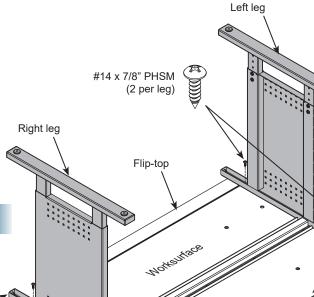
(4) 037779 5/16-18 x 1" Glide



(1) 0167153 Unit-to-unit bracket



(1) 025069 Glide wrench



Attach legs to worksurface

1. Place the worksurface face-down onto a non-abrasive surface.

Align the legs with the mounting holes, and install (2) #14 x 7/8" PHSM screws into each leg but do not tighten completely yet. Figure 1.

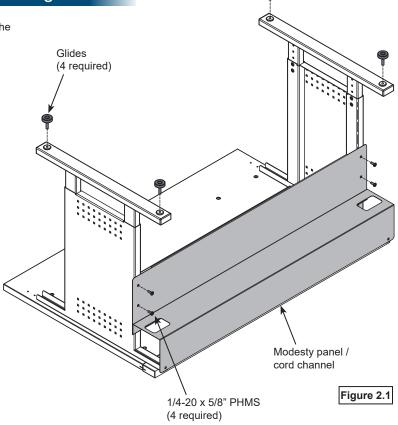
> The side of the leg with the threaded hole should be on the flip-top side

Figure 1

'U' Channel

Install cord channel / modesty panel and glides

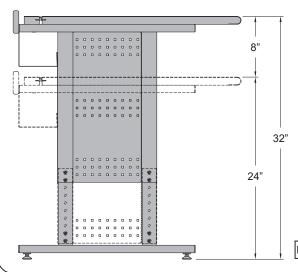
- 1. Orient the modesty panel/cord channel as shown and attach to the legs with (4) 1/4-20 x 5/8" PHM screws. **Figure 2.1**.
- Install the (4) glides to the bottom of the legs. The glides can be adjusted later to keep the desk level on uneven surfaces.
- 3. Tighten ALL screws.

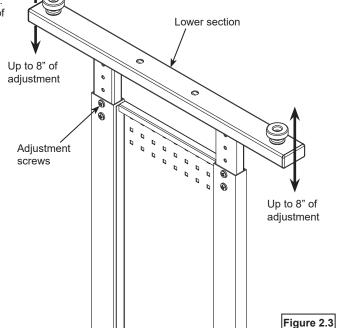


Leg adjustment

The worksurface height can be adjusted from 24"H - 32"H in 1" increments. Figure 2.2. Adjustment is easier when the desk is upside-down.

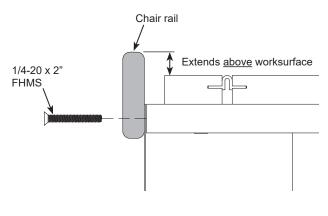
- To adjust the legs, remove the (4) pre-installed adjustment screws.
 (Fully-support the lower section of the leg while removing). Figure 2.3.
- 2. Choose a height and align the corresponding set of leg holes.
- 3. Install the (4) previously removed screws in the new holes and tighten securely.
- Repeat this procedure on the second leg. Make sure to use the same set of holes as used on the first leg.



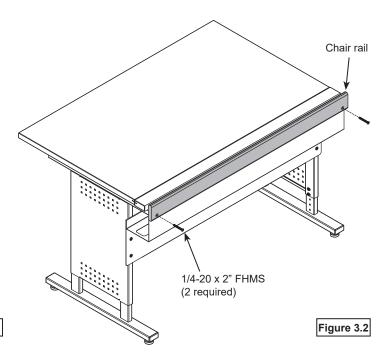


3 Attach chair rail

- 1. Carefully flip the desk upright-this will require at least two people.
- 2. Attach the chair rail with (2) 1/4-20 x 2" FHM screws as shown. Note the chair rail should extend <u>above</u> the worksurface, and the countersunk holes should be on the outside. **Figure 3.1, 3.2.**
- 3. Tighten all screws securely.



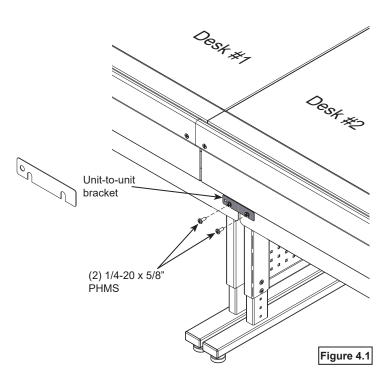


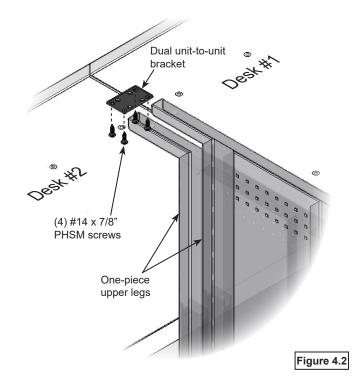


4 Attaching desks together (optional)

Two desks can be attached together with the included unit-to-unit brackets.

- 1. Locate the desks next to each other in their final position.
- Attach the unit-to-unit bracket to the rear of the legs (behind cord channel) using the existing cord channel screws. (Loosen screws to install, then re-tighten).
- Attach the dual unit-to-unit bracket to the underside of both worksurfaces using (4) #14 x 7/8" PHSM screws.
- 4. Tighten all screws securely.





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