# **Assembly Instructions**

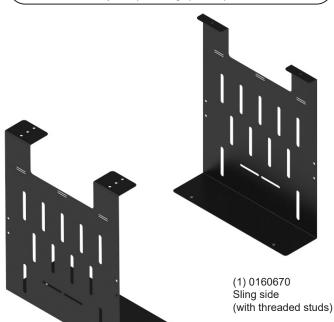
#### ▲ Important ▲

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

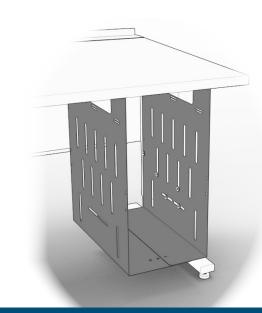
Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

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(1) 0179780 Sling side (with holes)



#### **Universal CPU Sling** 38925





Assembly tip: Do not tighten component fasteners completely until all have been installed. Keeping them loose will help with alignment between parts during assembly.



(6) 035674 Adhesive bumper 3/4" dia x 5/32" Thick



(4) 0101382 #14 x 7/8" PHSM



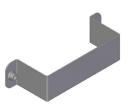
(6) 042025 1/4-20 x 3/8" THMS



(2) 034195 1/4-20 wing nut



(1) 0166363 Bracket assembly for Evolution Desk / **Esports Evolution Desk** 



(1) 0179776 **Custom Bracket** for Evolution Electric Sit-To-Stand Desk



(1) 0179881 Custom Bracket for Esports GG desk



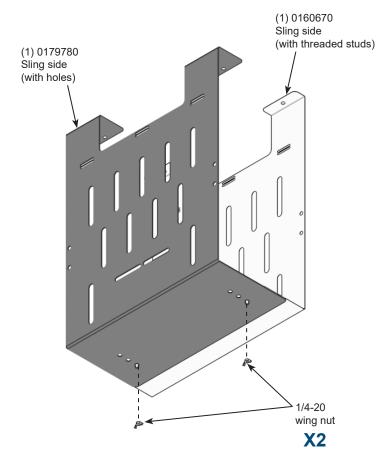
(1) 0179787 **Custom Bracket** for Esports Shoutcaster

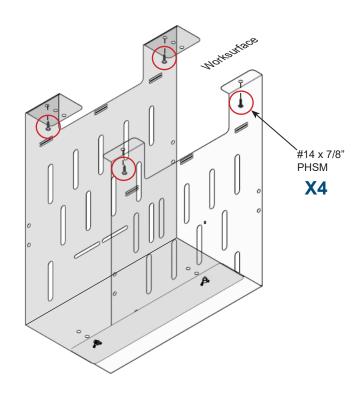
#### 1 Assemble CPU sling

- Choose a set of holes that matches your CPU tower width and align the sling side (with holes) under the other sling side (with threaded studs).
- 2. Secure together with (2) wing nuts.



- 1. Determine which side of the desk the sling will attach (left or right),
- 2. Attach CPU sling to the worksurface with (4) #14 x 7/8" PHSM screws and existing pilot holes.





#### 3 Install Bracket

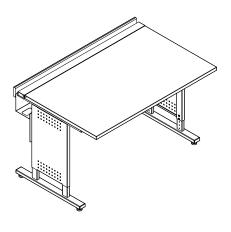
Page 3 - Evolution Desk / Esports Evolution Desk installation

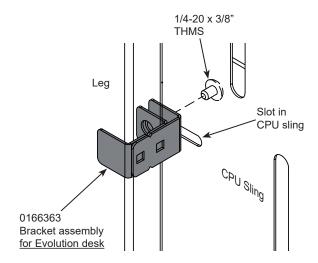
Page 4 - Evolution Electric Sit-to-Stand Desk installation

Page 4 - Esports GG Gaming Desk installation

Page 5 - Esports Shoutcaster installation

#### Evolution Desk / Esports Evolution Desk Installation

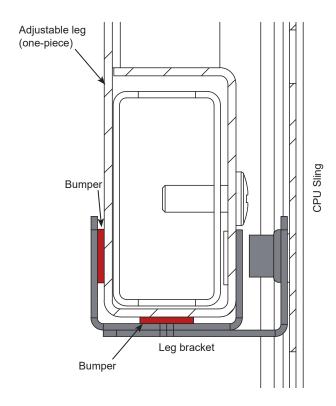




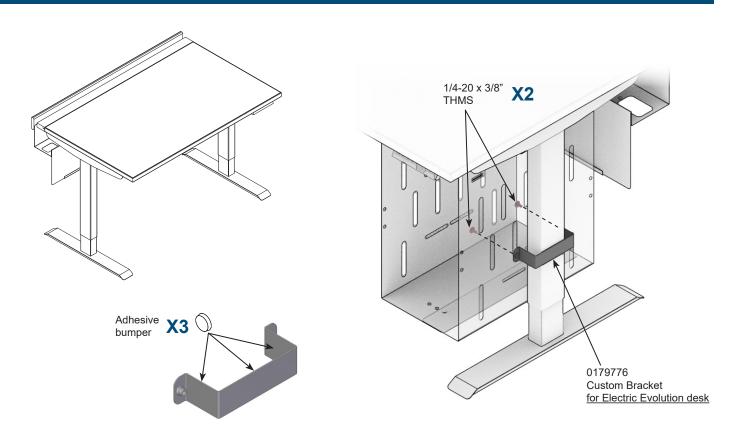
- 1. Apply (2) of the adhesive bumpers as shown. (See below).
- 2. Line up the bracket with the front slot of the CPU sling as shown and install (1) 1/4-20 x 3/8" THM screw (042025).
- 3. Adjust the leg bracket until it is snug against the leg, then tighten the  $1/4-20 \times 3/8$ " THM screw to secure.

Note: If the CPU sling is being used on an Evolution™ desk, the included 0166363 leg bracket should be secured to the sling. This bracket hooks onto the desk leg to provide additional support.

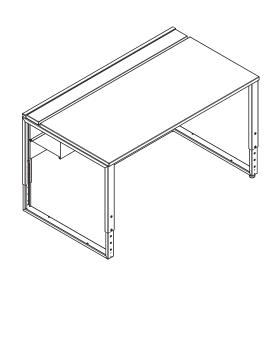
Note: The adhesive on the bumpers is designed to work with powder coated metal and has a strong bond. It is not easy to remove and reposition without damaging the bumper. Be sure each bumper is centered on the bracket in the locations shown before applying to the metal.

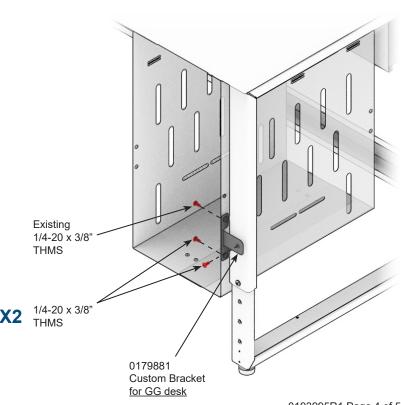


## Evolution Electric Sit-to-Stand Desk Installation



## Esports GG Gaming Desk installation





0193995R1 Page 4 of 5

## Esports Shoutcaster Installation

