Assembly Instructions

Important

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

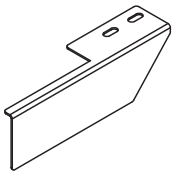
Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

www.spectrumfurniture.com
800-235-1262, 715-723-6750

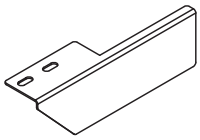
Thank you for purchasing Spectrum products!

(2) Column assembly

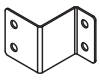
(1) 0200544 Upper rear bracket (for single end panels only)



(1) 0200848 Left upper rail bracket



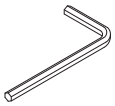
(4) 0183489 Right upper rail bracket



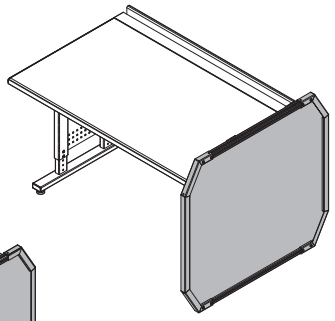
(2) 0183492 Lower rail bracket

(12) 0199832 1/4-20 T-nut

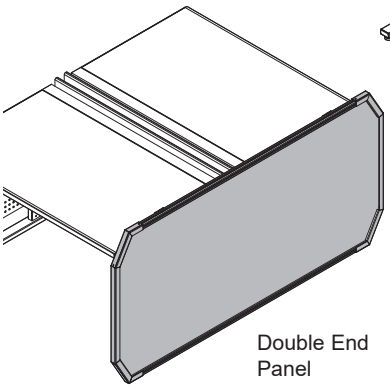
(16) 0190900 1/4-20 x 3/8" Button hd hex



(1) 025039 4mm Hex wrench



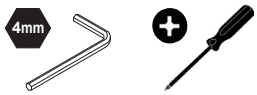
Single End Panel



Double End Panel

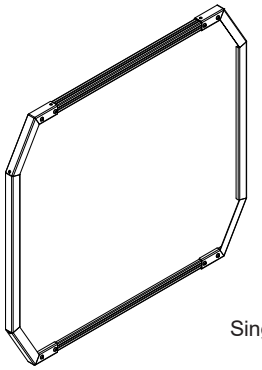
End Panel Attachment Kit for Evolution or Esports Evolution Desk

95049

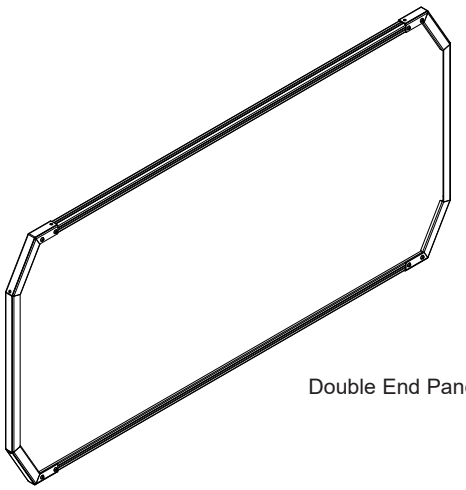


Assembly tip: Do not tighten component fasteners completely until all have been installed. Keeping them loose will help with alignment between parts during assembly.

Requires (1) of the following panels:



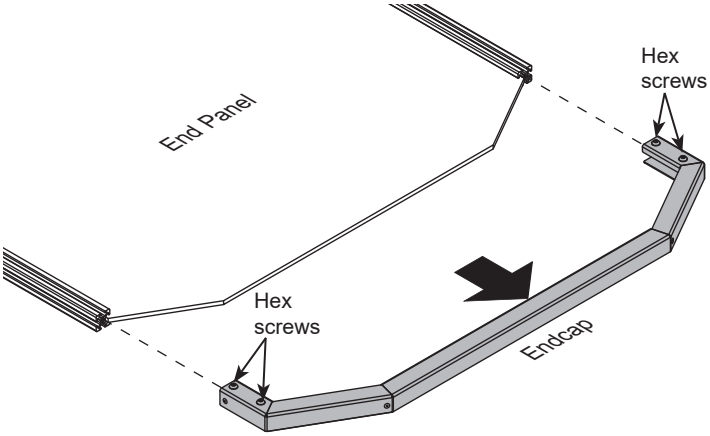
Single End Panel



Double End Panel

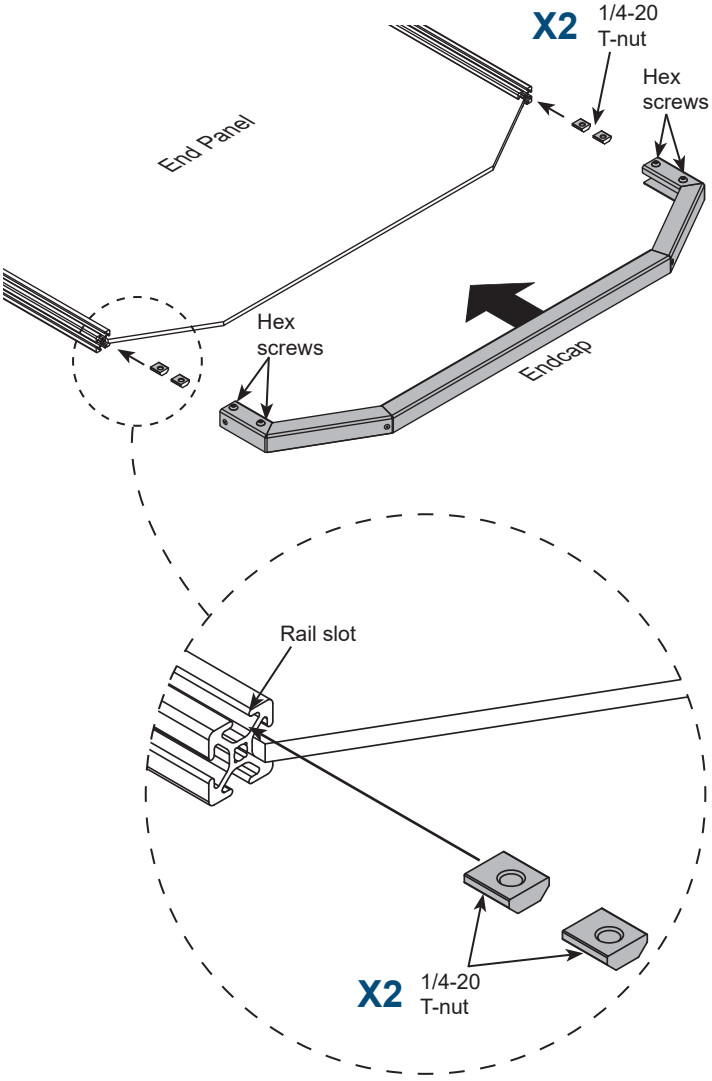
1 Remove panel endcap

1. Set the end panel down onto the floor as shown.
2. Loosen the (4) hex screws just enough to slide the endcap off the horizontal rails. (Do not remove these screws).



2 Install T-nuts and replace endcap

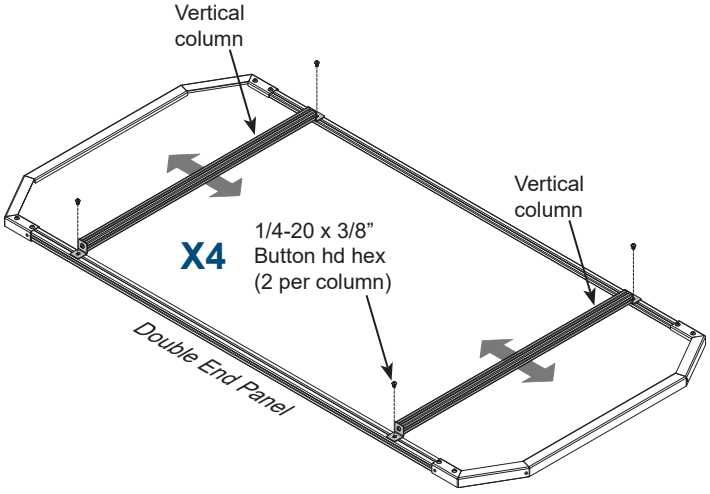
1. Place (2) T-nuts into each rail slot and slide them over.
2. Replace the endcap making sure each threaded plate engages with the horizontal rail and the endcap is pushed in as far as it will go.
3. Retighten the (4) hex screws securely.



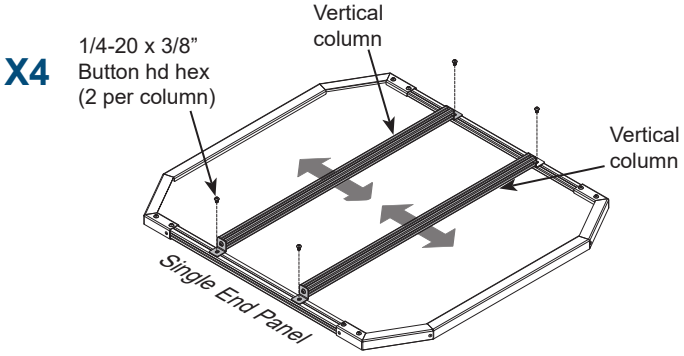
3 Attach vertical columns to panel

1. Set the vertical columns onto the panel as shown with the column brackets aligned with the T-nuts underneath.
2. Install a 1/4-20 x 3/8" button hd hex screw into each T-nut to secure the column, but don't fully tighten yet. Each column should be able to slide left and right in the panel channels.

Double End Panel



Single End Panel

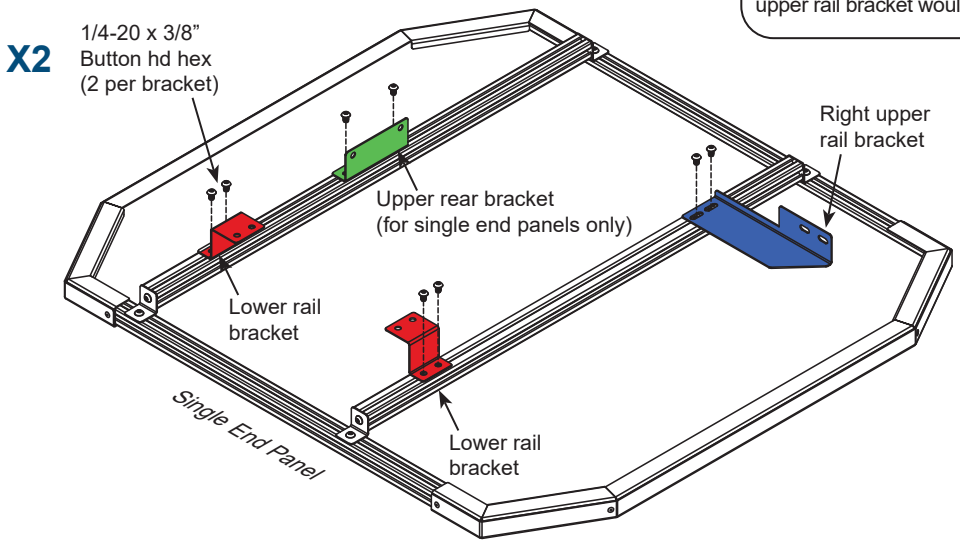


4 Attach brackets to columns

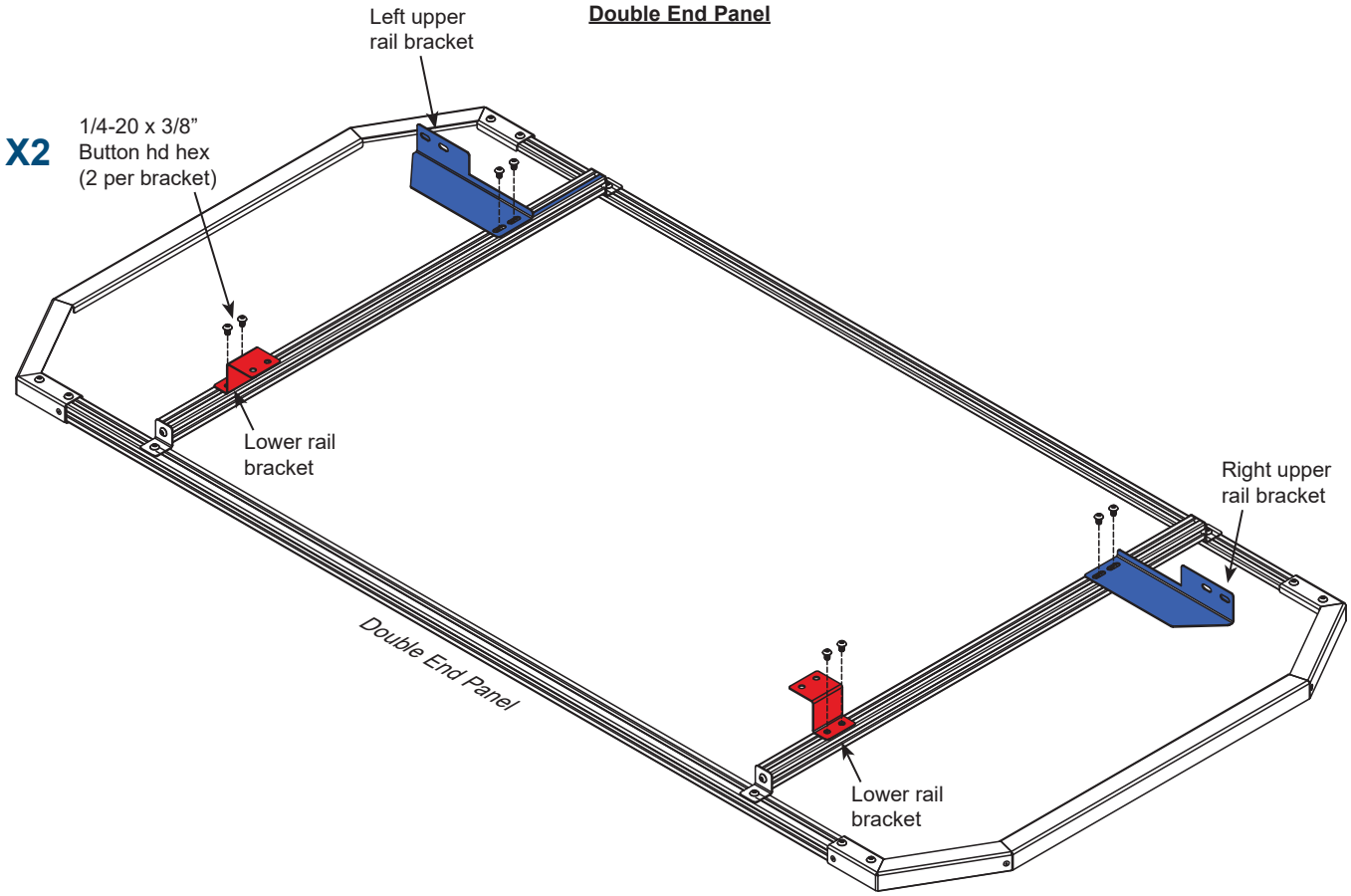
1. Attach the brackets to the pre-installed T-nuts in the orientations shown, but don't fully tighten the screws. The brackets should be able to slide up and down the column.

Single End Panel

Note: This image shows bracket locations for panel installation on the right-side of a single desk. For installation on left-side of desk, the upper rear bracket would go on the other column, and the left upper rail bracket would be installed.



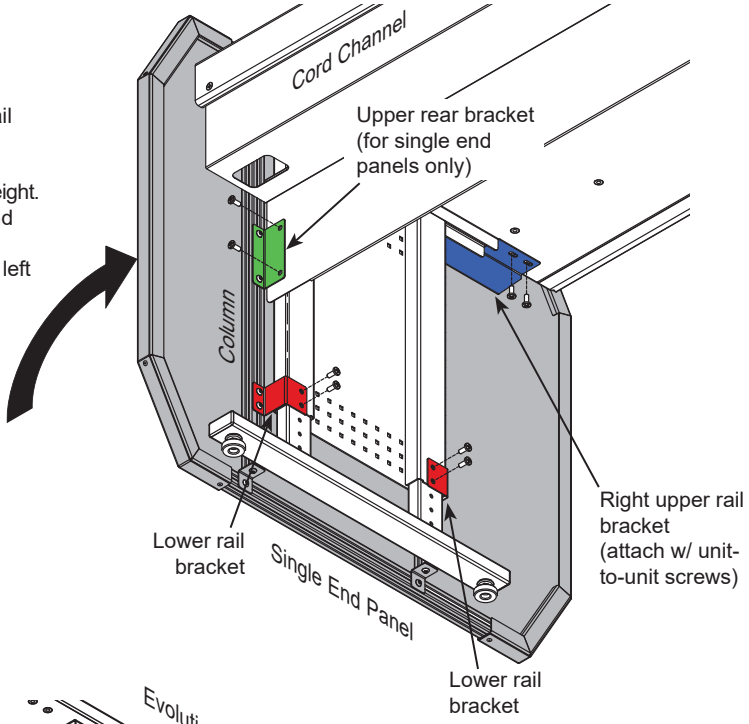
Double End Panel



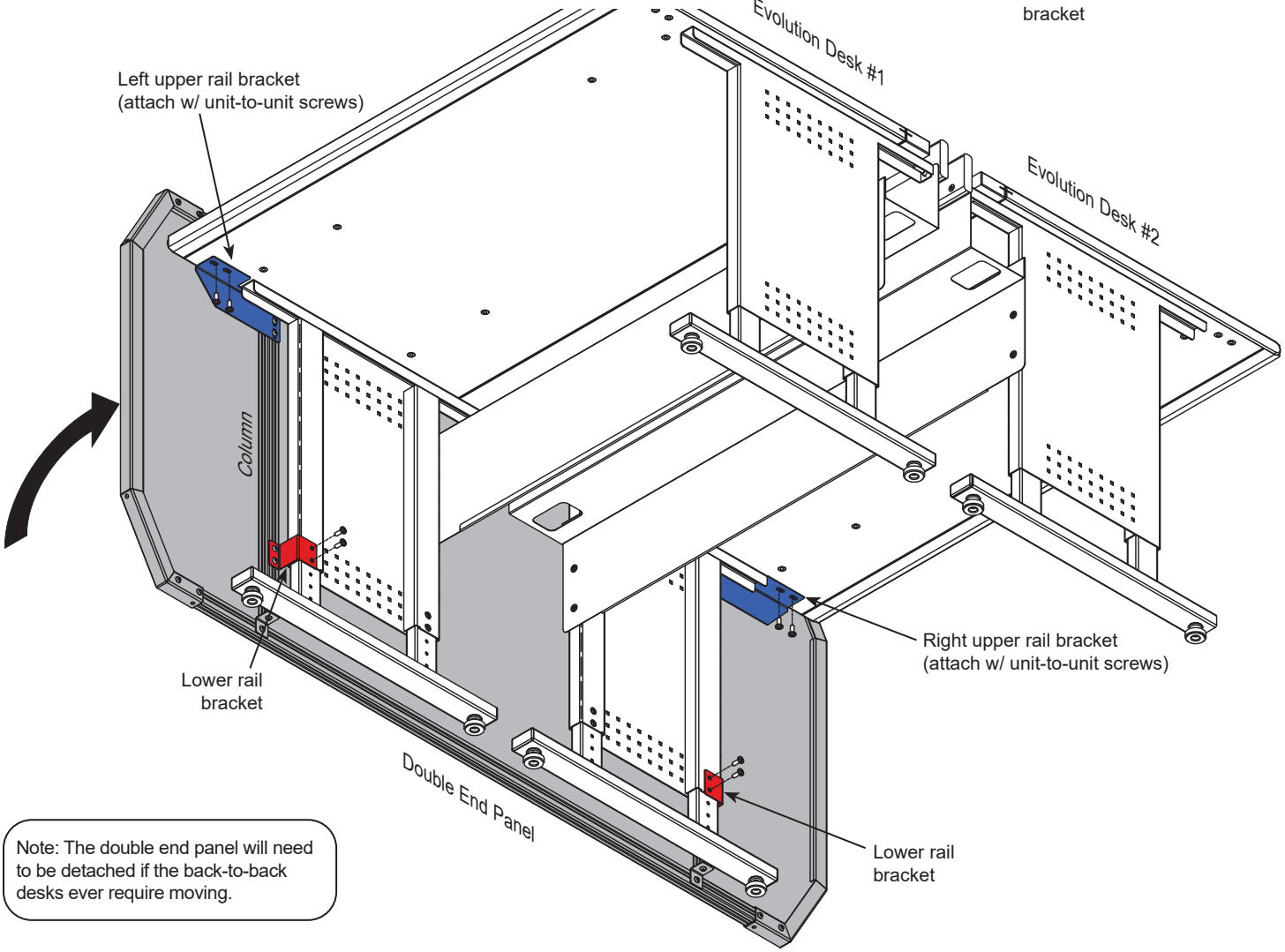
5 Attach panel assembly brackets to desk(s)

1. Tip the end panel assembly up and center on the the end of the desk(s).
2. Slide the vertical columns horizontally and brackets vertically until the brackets are aligned with the desk mounting holes shown.
3. Remove the screws attaching the existing unit-to-unit bracket.
4. Using the removed screws and worksurface holes, attach the upper rail bracket(s) (blue) as shown.
5. Remove the existing lower leg screws and use them to secure the lower brackets (red) as shown. Make sure both legs are at the same preferred height.
6. If installing a single end panel, remove the (2) cord channel screws and use to secure the upper rear bracket (green)
7. TIghten <u>all</u> bracket, column, and end panel screws that were previously left loose.

<u>Single End Panel install</u>



<u>Double End Panel install</u>



Note: The double end panel will need to be detached if the back-to-back desks ever require moving.

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