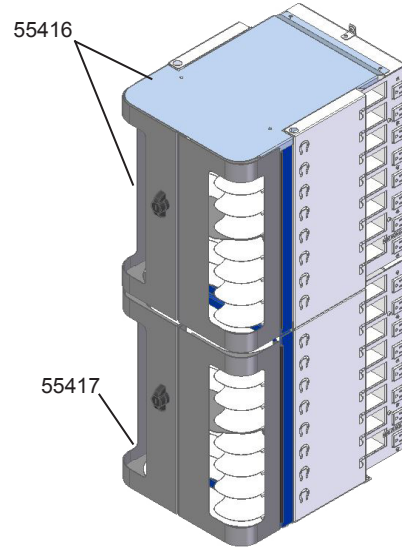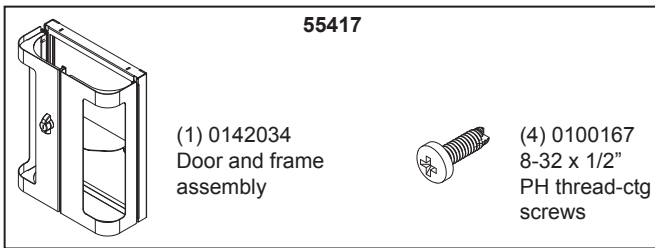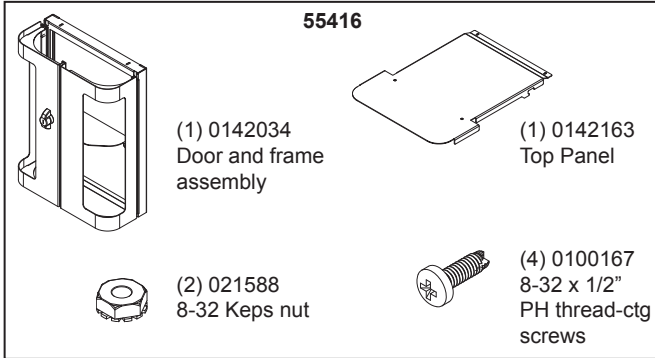# Assembly Instructions

⚠️ **Important** ⚠️

Before you begin, read and comply with all safety and operating instructions, and ensure all parts and correct quantities are included.

Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding missing parts or damage, to purchase parts or accessories, or if you have any questions, please contact us.

www.spectrumfurniture.com
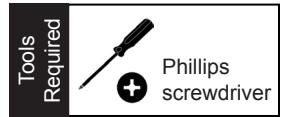800-235-1262, 715-723-6750

Thank you for purchasing Spectrum products!

55416

(1) 0142034
Door and frame assembly

(1) 0142163
Top Panel

(2) 021588
8-32 Keps nut

(4) 0100167
8-32 x 1/2"
PH thread-ctg screws

55417

(1) 0142034
Door and frame assembly

(4) 0100167
8-32 x 1/2"
PH thread-ctg screws

1. Attach Door & Frame Assembly

1. Remove any flat or L-brackets attached to the front the unit.
2. Align the door and frame assembly with the upper and lower Collectiv8 mounting holes, then align any previously removed Flat brackets. **Figure 1.1**. *(If no brackets were used, the frame assembly will just attach with the included 8-32 screws)*.
3. Attach the door and frame assembly to the Collectiv8 with (4) 8-32 x 1/2" PH thrd-ctg screws, and tighten securely.
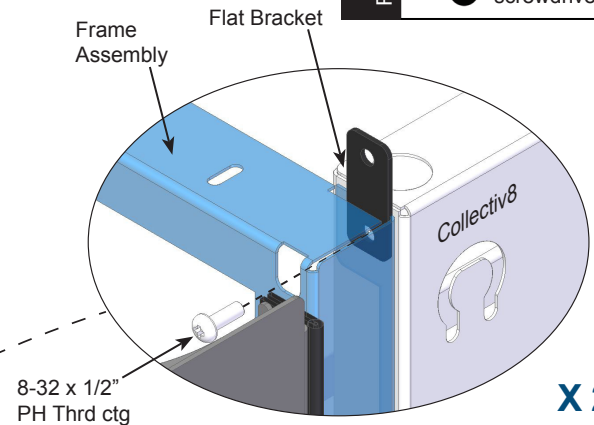4. If necessary, secure the L-brackets to the worksurface. **Figure 1.2**

Door and frame assembly

Collectiv8

55416

55417

Security Door Kit for Collectiv8™
55416 - Door Kit with top panel
55417 - Door Kit only

Tools Required

Phillips screwdriver

Frame Assembly

Flat Bracket

8-32 x 1/2"
PH Thrd ctg

X 2

Figure 1.1

Frame Assembly

8-32 x 1/2"
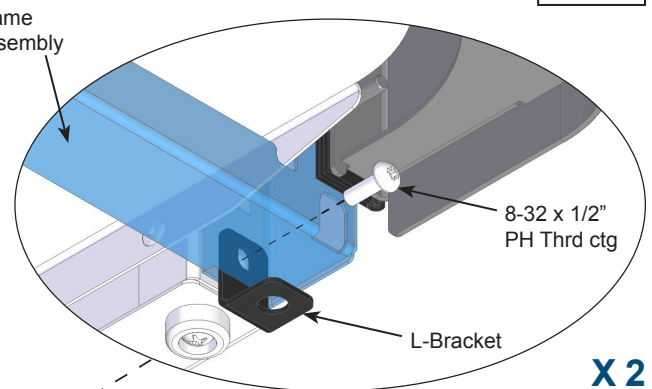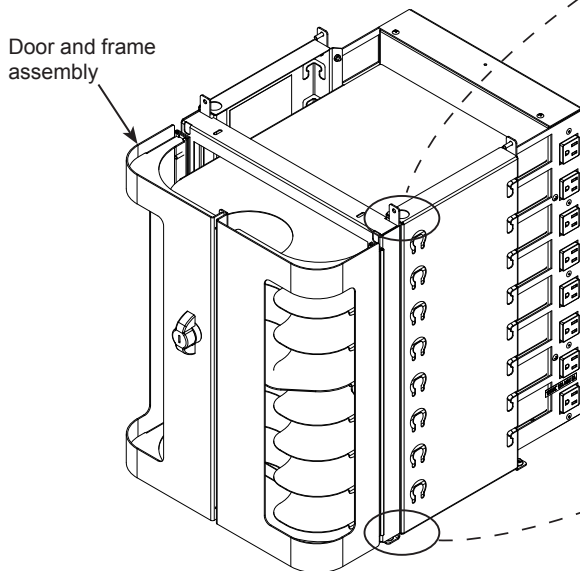PH Thrd ctg

L-Bracket

X 2

Figure 1.2

If L-brackets will be used to secure the Collectiv8 to a surface, the L-bracket needs to be secured to the surface 1st.

Then the Collectiv8 can be placed over the L-brackets, and secured with the 8-32 x 1/2" PH Thrd ctg screws.

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2. Attach Top Panel (55416 only)

Note: The top panel only gets installed at the top of a Collectiv8 unit or stack.

1. Open doors.
2. Remove the (2) existing #8 x 3/8" PHSM screws from the top of the unit.
3. Align the top panel with the Collectiv8 mounting holes. **Figure 2**.
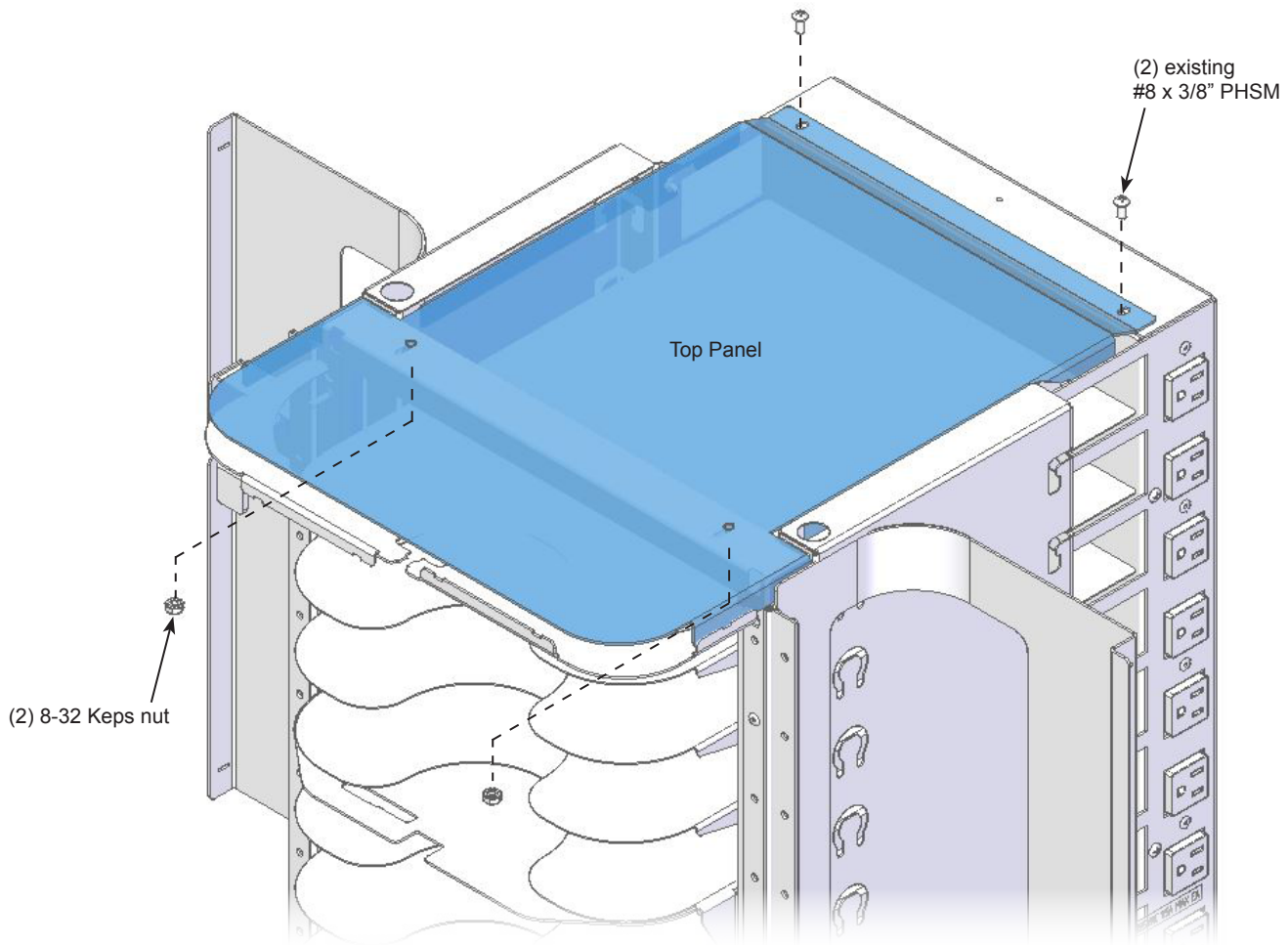4. Attach with (2) 8-32 Keps nuts, and (2) previously removed #8 x 3/8" PHSM screws.

(2) existing
#8 x 3/8" PHSM

Top Panel

(2) 8-32 Keps nut

Figure 2